

Product Code: **PCZ 4415**

Description: Ca- Zn based, lead-free stabilizer-lubricant one pack for PVC extrusion.

- ☞ PCZ 4415 is a Calcium Zinc based total one pack for extrusion of White Rigid PVC
- ☞ PCZ 4415 can be used for extrusion of white pressure pipes and technical profiles
- ☞ The recommended dose for pipes is 2.8 to 3.2 phr. For technical profiles with higher filler, recommended dose is 3.2 to 4 phr.
- ☞ PCZ 4415 can also be used for ISI pipes (Grey / blue) as per IS 4985:2021 standard

### Recommended formulation

<b>Raw Materials</b>	<b>Pressure Pipes</b>	<b>Technical Profiles</b>
PVC Resin	100	100
PCZ 4415	2.800 - 3.200	3.200 - 4.000
Calcium Carbonate	8.00	32 - 40
TiO <sub>2</sub>	0.600 - 1.000	1.500 - 3.000
Lubricants	Not required	0.400 - 1.000

Delivery Form: Powder

Packing: 25 kg in HDPE bags with polythene liner

**POEL ENTERPRISES LIMITED**

**Registered Office:** Willingdon Crescent, 1<sup>st</sup> Floor, No 6/2, Pycrofts Garden Road, Chennai 600006. INDIA

**Phone:** +91-44-49145454

**Web:** poel.in

**Email:** mktg@poel.in